
Practical Wisdom

CASE STUDY

Seawater Pumped Storage — Concept Feasibility

Materials, Precedents, and Regulatory Pathways for Coastal Energy Storage

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INTRO

The Challenge

Nancy is a semi-retired electrical engineer with extensive experience in consenting and developing major hydroelectric pumped storage schemes. Her background is in conventional freshwater systems, and she was starting to catch up with the literature on alternative applications.

A novel concept had been brought to her: could seawater be used as the working fluid for pumped storage instead of freshwater? The idea was straightforward in principle — pump seawater from the coast up to an elevated site during periods of low energy demand, store it in a purpose-built reservoir, and release it through turbines to generate power during peak demand. But seawater is not freshwater, and the engineering and environmental constraints are fundamentally different.

The specific location was a coastal area with significant elevation change. The local regulatory framework imposed strict groundwater protection requirements. Seawater is corrosive. Contamination risk is acute. And there was no precedent for this technology anywhere in the jurisdiction.

Nancy needed to know three things before any significant capital or design investment:

1. Had anyone built and operated a seawater pumped storage scheme? If so, what did it tell her about materials, performance, failure modes?
2. What are the proven engineering solutions for containing seawater in a large elevated reservoir without contaminating groundwater?
3. What is the regulatory and consenting pathway in a jurisdiction where this technology is novel and the regulator has no established precedent?

The challenge was not a straightforward design problem. It was a research problem, where the work itself was in finding the right questions to ask.

PHASE 1

Establishing the Knowledge Base

Before diving into materials or regulatory analysis, Nancy needed to establish what was actually known about seawater pumped storage worldwide.

The research started with a focused question: has anyone built a seawater PSH scheme and if so, how did it work?

The answer was immediate and somewhat surprising. Yes, one scheme has been built and operated successfully. But there was only one.

PHASE 2

The Okinawa Precedent

The Okinawa Yanbaru plant in Japan is the only operating seawater pumped storage scheme in the world. It was constructed between 1991 and 1999 and has operated successfully since then. Its specifications were instructive:

1. *Capacity*: 30 MW
2. *Operating since*: 1999
3. *Configuration*: Seawater from the coast, pumped to an upper reservoir, released through turbines to a lower basin that drains back to the sea

4. *Duration of operation*: 25+ years of reliable service
5. *Key finding*: The scheme works. Seawater PSH is technically feasible.

But the Okinawa case also revealed something important: while the technology is feasible, most other proposals never reached construction. Feasibility studies existed for schemes in the Azores, Greece, and Hawaii. None progressed beyond the concept or design phase. The barriers were not technical impossibility. They were environmental permitting risk, corrosion concerns, and economics.

Nancy's proposal was not attempting something that had never been done. It was attempting something that had been done once, successfully, but rarely attempted since. That distinction mattered.

PHASE 3

Materials and Tanking Systems

The Okinawa experience pointed to one critical specification: how do you contain seawater in a large reservoir without it leaking into groundwater or corroding the structural integrity of the tank itself?

This is where the technical analysis had to go deep. Three material systems emerged as viable candidates: HDPE geomembrane, reinforced concrete with protective coatings, and hybrid systems combining multiple barriers.

HDPE Geomembrane

HDPE (High-Density Polyethylene) geomembrane in the 2.0–3.0mm textured range is the proven choice for seawater containment at reservoir scale. Okinawa used a rubber sheet equivalent. The modern industry standard is HDPE.

Advantages:

1. Chemically inert to chlorides and salts
2. Proven performance in marine environments
3. Straightforward to install with modern fusion welding techniques
4. Design life: 30–50 years
5. Cost: Low to moderate

Failure modes:

1. Weld stress cracking at high-stress zones
2. Puncture if foreign objects penetrate during installation or operation

Installation criticality:

The quality of the installation is paramount. A single pinhole in the HDPE layer means seawater begins leaking into the foundation immediately. This is not a problem to be solved after installation. It must be eliminated before the reservoir is filled.

Reinforced Concrete

Reinforced concrete is a traditional tanking material, but seawater presents a specific problem: chloride ions attack the reinforcement. Without a protective coating or secondary barrier, the concrete itself may be adequate, but the embedded steel reinforcement corrodes over decades.

Advantages:

1. High structural rigidity
2. Proven technology for freshwater reservoirs
3. Long theoretical design life (50–100 years)

Disadvantages:

1. Requires surface migration inhibitor coating or secondary membrane to protect against chloride attack
2. High construction cost for uncertain long-term performance in a saline environment
3. More difficult to inspect for early deterioration

Verdict:

Not recommended as a standalone tanking system for seawater without additional protective measures. The cost of adding secondary protection often makes it uncompetitive with HDPE.

The Hybrid System: HDPE Over Polymer-Modified GCL

A critical technical finding emerged during the materials analysis: a hybrid system combining HDPE geomembrane with a polymer-modified geosynthetic clay liner (GCL) creates an optimal dual-barrier configuration.

Why this matters:

Standard sodium bentonite GCL, commonly used in freshwater systems, fails catastrophically in seawater. The chloride ions in seawater cause ion exchange with the bentonite clay, preventing swelling and destroying the clay's ability to self-heal punctures. This is a potentially costly specification error if discovered after construction begins.

Polymer-modified GCL is designed for marine environments and does not suffer from ion exchange failure.

The hybrid system works as follows:

1. *Primary barrier:* HDPE geomembrane, textured for friction, handles the majority of the hydraulic load
2. *Secondary barrier:* Polymer-modified GCL underneath the HDPE, provides redundancy if the primary membrane is punctured
3. *Benefit:* The bentonite layer in the GCL can self-heal minor punctures by swelling into the void, extending the effective life of the system beyond either material alone

Design life: 50+ years with proper installation

Cost: Moderate to high, but justified by the redundancy and extended life

PHASE 4

The Feedline and Transport

The research then addressed a secondary but significant complexity: moving seawater from the coast up to the elevated site.

Unlike Okinawa, where the elevation change was approximately 314m across a relatively short distance, Nancy's site involved a longer horizontal transport distance. This placed the project outside documented pumped storage precedent and into industrial pipeline engineering territory.

GRP (Glass Reinforced Plastic)

GRP emerged as the first recommendation for the feedline. It is natively corrosion-resistant to seawater, requires no internal lining or external cathodic protection, and has a smooth bore that minimises friction losses.

Advantages:

1. Corrosion-resistant without additional protection
2. Suitable for above-ground installation and accessible maintenance

3. Good fatigue resistance
4. No ongoing maintenance requirements in a saline environment

Disadvantages:

1. More expensive than carbon steel
2. Limited to specific pressure ratings depending on wall thickness

HDPE (PE100 or PE100-RC)

HDPE pipeline is an alternative, with butt-fusion welding creating a monolithic pipe string with excellent joint integrity. The trade-off is that wall thickness becomes substantial at elevated pressures.

Advantages:

1. Corrosion-resistant
2. Modern fusion welding creates highly reliable joints
3. Lighter weight than carbon steel

Disadvantages:

1. Wall thickness requirements increase cost at high heads
2. More sensitive to external damage

Coated Carbon Steel

Coated carbon steel can deliver the highest pressure ratings, but it requires internal FBE (fusible phenolic epoxy) lining and external cathodic protection — both adding significant capital cost and ongoing maintenance complexity in a marine environment.

Not recommended for seawater unless the pressure requirements demand it.

The Contamination Risk

A critical consideration emerged: the feedline itself becomes a potential contamination pathway. If the feedline ruptures, seawater leaks into the ground along the entire route from coast to reservoir. The same source-pathway-receptor risk methodology that applies to the reservoir must be applied to the pipeline.

Early-stage site screening should map the pipeline route against groundwater vulnerability, identifying zones of high aquifer susceptibility and areas where groundwater is already at risk.

PHASE 5

The Regulatory Landscape

The most significant risk emerged not from engineering but from regulation.

Nancy's jurisdiction has a comprehensive groundwater protection framework. The regulator is serious about preventing contamination, and rightly so. Seawater is not a pollutant in the conventional sense (it exists naturally in the ocean), but 19,000–20,000 mg/L of chloride would be catastrophic to a drinking water source where the standard is 250 mg/L.

But there was a complication: there is no precedent for seawater pumped storage in this jurisdiction. The local environmental regulator has never regulated this technology. There are no established internal guidelines, no case precedent, no worked examples.

What this meant:

The applicant must become the educator. Before formal consenting can begin, Nancy would need to invest significant effort in understanding the regulator's concerns, explaining the technology, demonstrating how existing groundwater protection principles apply to this novel case, and building confidence that the scheme can be designed and operated safely.

This is not unusual for new technologies, but it is time-consuming and it requires a different approach from seeking approval for a conventional scheme where the regulator knows the territory.

The Consenting Strategy

Rather than progressing directly to formal design and planning applications, the critical path item is *informal pre-application engagement* with the environmental regulator. This engagement should address:

1. The regulator's position on liner specification — What is their view on HDPE geomembrane with polymer-modified GCL as a dual-barrier system?
2. Groundwater risk assessment methodology — How does the regulator want the applicant to characterise contamination risk?
3. Baseline monitoring requirements — What groundwater data should be collected before any ground investigation begins?
4. The precedent question — Is Okinawa sufficient as a comparator, or does the regulator want additional information?

The regulator's informal position on these questions will be formative. Obtaining it early, before significant design and capital expenditure, is the single most important risk-reduction action available at concept stage.

PHASE 6

The Risk Assessment Framework

A structured approach to identifying and characterising environmental risk emerged from the analysis.

The *source-pathway-receptor* methodology provides the framework:

1. *Source*: Seawater, with chloride as the hazard of concern (19,000–20,000 mg/L)
2. *Pathways*: Liner failure, pipeline rupture, reservoir overtopping, long-term diffuse seepage through the lining system
3. *Receptors*: Groundwater aquifers, drinking water supplies, surface water courses

Each pathway requires investigation and risk reduction:

1. *Liner failure*: Mitigated by specification of HDPE with polymer-modified GCL and rigorous installation quality assurance
2. *Pipeline rupture*: Mitigated by GRP or HDPE specification, regular inspection, acoustic leak detection monitoring
3. *Reservoir overtopping*: Mitigated by conservative freeboard design and spillway capacity
4. *Diffuse seepage*: Mitigated by understanding the permeability of the foundation geology and specifying appropriate underdrains

PHASE 7

Recommendations and Next Steps

Based on the research, a clear sequence emerged for moving the project from concept to definition stage.

Immediate Actions (Low Cost, High Information Value)

Preliminary Hydrogeological Risk Assessment

Commission a desk-based risk assessment, building on existing hydrogeological data for the site area. This assessment should:

1. Identify groundwater flow directions and receptors
2. Map aquifer vulnerability using existing regulatory frameworks
3. Identify high-risk pathways (e.g., areas where groundwater is already near the surface or feeding drinking water supplies)

GIS-Based Site Screening

Use Geographic Information Systems to overlay:

1. Groundwater vulnerability maps (typically published by the regulator)
2. Source protection zones for existing abstractions
3. Pipeline route options against vulnerable areas
4. Elevation and foundation geology

This is not a substitute for detailed site investigation, but it will either confirm that the site is viable or identify fatal flaws early, before design commitment.

Informal Regulatory Engagement

Initiate a conversation with the environmental regulator *before* formal applications. The purpose is not to seek approval, but to understand the regulator's position on:

1. Liner specification (will they accept HDPE + polymer-modified GCL as proven?)
2. Risk assessment methodology
3. Baseline monitoring requirements
4. The weight they place on the Okinawa precedent

This conversation is the critical path item. The regulator's informal view will shape the entire subsequent design and consenting strategy.

Do Not Progress to Detailed Design Without:

1. The environmental regulator's informal position on the groundwater risk — This will determine whether the site is fundamentally viable
2. The regulator's view on liner specification — This will determine whether the proposed engineering approach is acceptable

Investing in detailed design or formal consenting without this regulatory groundwork is expensive and high-risk. Getting the regulator's informal position first is the fastest and lowest-cost path forward.

Professional Advice Required

This synthesis does not substitute for:

1. *Qualified hydrogeologist*: Preliminary quantitative risk assessment and groundwater flow modelling for the specific site
2. *Environmental consultant*: EIA scoping and regulatory engagement strategy tailored to the local framework
3. *Specialist legal advice*: Planning law and groundwater protection obligations in the jurisdiction
4. *Geomembrane specialist*: Liner specification and installation quality assurance protocol design

WHY IT MATTERS

Outcomes and Lessons

The Research-First Approach

This case demonstrates a research-first approach to a novel engineering problem. Rather than beginning with design, Nancy began with questions: What is known about seawater PSH? What are the proven materials? What is the regulatory risk in this jurisdiction?

The research strategy meant that the work was faster than sequential manual research and less vulnerable to gaps. Subject matter expertise in precedents, materials analysis, and regulatory detail combined to produce a complete picture.

The Regulator-as-Gatekeeper Finding

The most important finding was not technical. It was regulatory. In a jurisdiction where the technology is novel, the regulator's position is the critical path item. Getting it early, informally, before design commitment, is risk reduction. Proceeding without it is expensive and wasteful.

This applies to any novel technology in a new jurisdiction. The regulator's willingness to engage, their understanding of the technology, and their position on key design questions will determine viability as much as physics.

The Precedent Question

Okinawa is valuable, but it is only one case. The Okinawa plant operated in a different regulatory environment, with different seawater chemistry, different foundation geology, different energy market incentives. It proves the technology is possible, but it does not prove it is viable in this specific context.

Nancy's approach — use Okinawa to confirm feasibility, then immediately engage with the local regulator to understand what they will require — is the right sequence.

The Specification-Precision Finding

One specific technical finding is worth highlighting: standard sodium bentonite GCL fails in seawater. This is not obscure knowledge, but it is precisely the kind of detail that can be missed at concept stage if the specification is left to generic sources rather than marine-specific expertise.

Getting this detail right early prevents costly rework later.

APPENDIX

Technical Notes

Liner Specifications Summary

Material	Seawater Performance	Performance	Design Life	Principal Mode	Failure	Best Use
HDPE Geomembrane (2–3mm)	Excellent	— chemically inert	30–50 years	Weld puncture	cracking;	Primary barrier in hybrid systems
Reinforced Concrete	Moderate	— needs protection	50–100 years	Chloride-induced rebar corrosion		Not recommended stand-alone
Standard GCL	Poor	— bentonite ion exchange	N/A	Complete failure in seawater		Do not specify

Material	Seawater Performance	Performance	Design Life	Principal Mode	Failure	Best Use
Polymer-Modified GCL	Good — designed	marine-	25+ years	Interface slopes	shear on	Secondary barrier with HDPE
Hybrid HDPE + Polymer GCL	Optimal — barrier	dual	50+ years	Rare — requires severe damage		Recommended specification

Feedline Material Selection

GRP (Glass Reinforced Plastic):

1. Natively corrosion-resistant
2. No cathodic protection required
3. Suitable for above-ground installation
4. Best choice for most seawater applications

HDPE (PE100 or PE100-RC):

1. Corrosion-resistant
2. Wall thickness increases cost at high pressures
3. Excellent weld integrity with modern fusion techniques

Carbon Steel (coated):

1. Highest pressure capability
2. Requires internal FBE lining and external cathodic protection
3. High ongoing maintenance in seawater
4. Only specify if pressure requirements demand it

Groundwater Risk Assessment Sequence

1. *Baseline data collection:* Before any ground disturbance, establish baseline groundwater chemistry (chloride, conductivity, major ions) at candidate sites
2. *Source-pathway-receptor mapping:* Identify where seawater could escape, what pathways exist, and what receptors are at risk
3. *Vulnerability assessment:* Use regulatory groundwater vulnerability maps to identify high-risk zones
4. *Quantitative modelling:* For feasible sites, commission groundwater flow modelling to characterise contaminant transport and response times